

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
O P Jindal Power Limited
Tammur 496 107, District Raigarh,
Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxides of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.17, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s O P Jindal Power Limited, Tamnar :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by March 31, 2022, March 31, 2022 June 30, 2022, & June 30, 2022 in unit 1,2,3 & 4 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

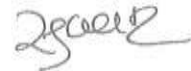
The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s O P Jindal Power Limited, Tamnar ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

Plant Head
Bharat Aluminium Company Ltd.
Balco CPP-I, II & III, Balco Nagar,
Korba - 495 684, Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be

permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new

emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Bharat Aluminium Company Ltd. Balco CPP-I, II & III :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) September 30, 2021 & June 30, 2021 in unit 1& 2 respectively so as to comply PM emission limit immediately
- ii. That plant shall install FGD by September 30, 2021 & June 30, 2021 in unit 1& 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Bharat Aluminium Company Ltd. Balco CPP-I, II & III shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman
lyf

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To :

The General Manager
Dr. Shyama Prasad Mukherjee Thermal Power Plant,
CSEB, Korba - 495 678
Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

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WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

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WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

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WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

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WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.


NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Dr. Shyama Prasad Mukherjee Thermal Power Plant, CSEB:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by June 30, 2021 & September 30, 2021 in unit 1 & 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

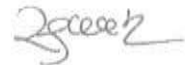
M/s Dr. Shyama Prasad Mukherjee Thermal Power Plant, CSEB shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(W.K. Mehta)
Chairman
hary

M/s Dr. Shyama Prasad Mukherjee Thermal Power Plant, CSEB:

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
- ✓ 5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Hasdeo Thermal Power Station (Korba West)
Chhattisgarh State Power Generation Corporation Ltd
Korba - 495 451, Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

M/s M/s Hasdeo Thermal Power Station (Korba West)

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Hasdeo Thermal Power Station (Korba West) CHSPGCL:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by September 30, 2021 in unit 5 so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Hasdeo Thermal Power Station (Korba West) CHSPGCL shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman
Wf

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg,
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
- ✓ 5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Sipat Super Thermal Power Station
N.T.P.C, P.O. Ujjwal Nagar, Sipat,
Dist. Bilaspur - 495 555, Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority, informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MoP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Sipat Super Thermal Power Station, NTPC Ltd.:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by December 31, 2022, December 31, 2022, December 31, 2021, December 31, 2021 & December 31, 2021 in unit 1 to 5 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year ~2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Sipat Super Thermal Power Station, NTPC Ltd shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
R.K.M Powergen Pvt Ltd,
Unchpinda Village, Dhobniali
Chhattisgarh- 495 688

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s R.K.M Powergen Pvt Ltd, Unchpinda:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by March 31, 2022 & December 31, 2021 in unit 1& 3 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s R.K.M Powergen Pvt Ltd, Unchpinda shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

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Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
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Prithvi Wing, 2nd Floor, Room No. 216
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4th Floor, Sahakar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Korba West Power Company Ltd.
Village - Chhote Bhandar,
PO - Bade Bhandar
District - Raigarh Chhattisgarh - 496 100

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
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3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

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WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power vide their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

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WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.



NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Korba West Power Company Ltd :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by March 31, 2022 in unit 1 so as to comply SO₂ emission limit.
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.


The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Korba West Power Company Ltd ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman


Copy to:

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Chhattisgarh State Environment Conservation Board,
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Naya Raipur 492 002 Chhattisgarh
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Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
KSK Mahanadi Power Company Limited
Nariyara, Akaltara, Janjgir, National Highway 200,
Champa-495553, Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

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3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s KSK Mahanadi Power Company Limited:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by June 30, 2022 & March 31, 2022 in unit 1 & 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s KSK Mahanadi Power Company Limited ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change,
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

Plant Head
Jindal Power Limited
Tamnar 496 107, District Raigarh
Chhattisgarh,

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

M/s Jindal Power Limited Tamnar

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner / starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD /was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NO_x by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Jindal Power Limited, Tamnar :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by March 31, 2021, December 31, 2021, March 31, 2022 & June 30, 2022 in unit 1,2,3 & 4 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NO_x burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NO_x emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NO_x emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Jindal Power Limited Tamnar shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

M/s Jindal Power Limited Tamnar

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
- ✓ 5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Korba Super Thermal Power Station
N.T.P.C., P.O. Vikas Bhawan, Jamanipali
Dist. Korba -495 450, Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space; etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Korba Super Thermal Power Station, NTPC Ltd. :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) by December 31 2022 in unit 1,3,4&5 respectively so as to comply PM emission limit
- ii. That plant shall install FGD by December 31 2022 in unit 1,2,3,4,5,6 & 7 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Korba Super Thermal Power Station, NTPC Ltd ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
- ✓ 5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
NTPC SAIL Power Company Private Limited (NSPCL)
P.O.: - Bhilai, District: Durg- 490 021
Chhattisgarh

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s NTPC SAIL Power Company Private Limited (NSPCL), Bhilai :

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit
- ii. That plant shall install FGD by December 31 2022 in unit 1 & 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s NTPC SAIL Power Company Private Limited (NSPCL), Bhilai ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman



Copy to:

1. The Chairman
Chhattisgarh State Environment Conservation Board,
Paryavas Bhavan, North Block Sector-19,
Naya Raipur 492 002 Chhattisgarh
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
4th Floor, Sahkar Bhawan, North TT Nagar,
Bhopal - 462 003
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Mundra Ultra Mega Power
Coastal Gujarat Power Limited (CGPL)
Tunda village at Mundra, Kutch district
Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Mundra Ultra Mega Power, Coastal Gujarat Power Limited (CGPL):

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP so as to comply PM emission limit immediately
- ii. That plant shall install FGD by June 30, 2020, March 31, 2021, June 30, 2021, March 31, 2022 & March 31, 2022 in unit 1,2,3,4 & 5 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants'

M/s Mundra Ultra Mega Power, Coastal Gujarat Power Limited (CGPL) ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehra)
Chairman

Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

✓ 5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Essar Power Gujarat Ltd
Salaya Thermal Power Plant
Okha Jamnagar Highway, Khambhaliya,
Devbhumi Dwarka - 361 305, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
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3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08-units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Salaya Thermal Power Plant, Essar Power Gujarat Ltd.:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by June 30, 2021 & March 31, 2021 in unit 1&2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Salaya Thermal Power Plant, Essar Power Gujarat Ltd. ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman



Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

✓ 5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Gandhi Nagar Thermal Power Station
GSECL
Gandhi Nagar-382041, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.



NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Gandhi Nagar Thermal Power Station, GSECL

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by December 31, 2021 in unit 3,4 &5 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Gandhi Nagar Thermal Power Station, GSECL ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman


Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

✓ 5 The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Kutch Lignite Thermal Power Station
Panandhro, Taluka: lakhpat,
Dist: Kutch- 370601 Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.17, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Kutch Lignite Thermal Power Station, Dist: Kutch

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) by December 31, 2021 & December 31, 2020 in unit 1,2,3 & 4 and so as to comply PM emission limit
- ii. That plant shall install FGD by December 31, 2021 in unit 1,2 & 3 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water-consumption limit shall also be finalised in consultation of plants

M/s Kutch Lignite Thermal Power Station, Dist: Kutch ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no, 10
Subhanpura, Vadodara - 390 023

✓ 5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Ukai- Dam Thermal Power Station
Gujarat State Electricity Corporation Ltd.
Ukai, P.O. Ukai- Dam
Surat- 349 680 Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Ukai- Dam Thermal Power Station, GSECL:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) December 31, 2021 in unit 3,4 &5 respectively and by **March** 31, 2022 in unit **6** so as to comply PM emission limit immediately
- ii. That plant shall install FGD by December 31, 2021 in unit 3,4 &5 respectively and by **March** 31, 2022 in unit **6** so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Ukai- Dam Thermal Power Station, GSECL ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.

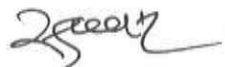

(A.K. Mehta)
Chairman

olc

Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

15 The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

o/c

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Wanakbori Thermal Power Station
GSECL
Wanakbori, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.



NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Wanakbori Thermal Power Station, GSECL:

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) December 31, 2021 in unit 1,2, 3,4,5,6 & 7 respectively so as to comply PM emission limit
- ii. That plant shall install FGD by December 31, 2021 in unit 1,2,3,4,5,6 & 7 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.


The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Wanakbori Thermal Power Station, GSECL ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman


Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023
5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Sikka Thermal Power Station
Gujarat State Electricity Corporation Ltd.
Sikka- 361141, Gujarat

Sub: **Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.**

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Sikka Thermal Power Station, GSECL

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by January 31, 2022 in unit 3 & 4 so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Sikka Thermal Power Station, GSECL ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, **Gandhi Nagar 382043**
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, **New Delhi - 110003**
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, **Vadodara - 390 023**
- ✓ 5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

Station Head
Mundra Thermal Power Station
Adani Power Ltd, Village: Mundra
Dist. Kutchh, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation/of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Mundra Thermal Power Station, Adani Power Ltd

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by December 31, 2022, in unit 1-2, September 30, 2022 in unit 3-4 and **June 30, 2022** & March 31, 2022 in unit 5 & 6 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Mundra Thermal Power Station, Adani Power Ltd ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.



(A.K. Mehta)
Chairman



Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

5. The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

December 11, 2017

B-33014/07/2017-18/IPC-II/TPP/

To

The General manager
Sabarmati Power Station
Torrent Energy Ltd.
Sabarmati, Ahmedabad-380 005 Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and Oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225-GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Sabarmati Power Station, Torrent Energy Ltd

- i. That plant shall install/retrofit Electrostatic Precipitators (ESP) so as to comply PM emission limit immediately
- ii. That plant shall install FGD by December 31, 2022, in unit 1-3, respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants


M/s Sabarmati Power Station, Torrent Energy Ltd ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
4. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
3. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023

 The Divisional Head - IT, CPCB


(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Surat Lignite Power Station
Vill. Nani Naroli, Taluka: Mangrol
Surat- 394110, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a

relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.17, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW

dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change , Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.



NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Surat Lignite Power Station, Surat:

- i. That plant shall install installing Electrostatic Precipitator (ESP) by September 30, 2020 & December 31, 2020 in unit 3 & 4 respectively so as to comply PM emission limit
- ii. That plant shall meet SO₂ emission limit by installing FGD/lime injection as applicable immediately
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

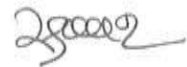
The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Surat Lignite Power Station, Surat shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman


Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Akrimota Thermal Power Station (GMDC)
village Nanichher,
Lakhpur Taluka, Kutch District, Gujarat

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in

ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be

permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over-Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new

emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Akrimota Thermal Power Station, Kutch, GMDC:

- i. That plant shall install installing Electrostatic Precipitator (ESP) by September 30, 2020 & December 31, 2020 in unit 1 & 2 respectively so as to comply PM emission limit
- ii. That plant shall meet SO₂ emission limit by installing FGD/lime injection as applicable immediately
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2022

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Akrimota Thermal Power Station, Kutch, GMDC shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman


Copy to:

1. The Chairman
Gujarat Pollution Control Board
Sector 10-A, Gandhi Nagar 382043
Gujarat
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110003
3. The Joint Secretary (Thermal)
Ministry of power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
Parivesh Bhawan, Opp. VMC Ward Office no. 10
Subhanpura, Vadodara - 390 023
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Aravalli Power Corporation
(Indira Gandhi Thermal Power Plant),
Vill-Jharli, Distt Jhajjar 124106
Hayana

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued on 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPWdated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest& Climate Change , Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Indira Gandhi Thermal Power Station, Jhajjar:

- i. That plant shall install/retrofit Electrostatic Precipitator (ESP) by December 31, 2019 in unit 1, 2 & 3 respectively so as to achieve PM emission limit.
- ii. That plant shall install FGD by December 31, 2019 in Unit 1,2 & 3 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2019

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

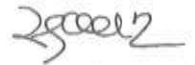
The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Indira Gandhi Thermal Power Station, Jhajjar hall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Haryana State Pollution Control Board
C-11, Sector-6, Panchkula- 134 109,
Haryana
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110 003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
PICUP Bhawan, Ground Floor
Vibhuti Khand, Gomti Nagar
Lucknow-226010
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Jhajjar Power Ltd.,
CLP India, Tehsil- Matanhai,
Dist- Jhajjar 124106 Hayana

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Jhajjar Power Ltd., CLP India, Jhajjar:

- i. That plant shall install/retrofit Electrostatic Precipitator (ESP) so as to achieve PM emission limit immediately.
- ii. That plant shall install FGD by January 31, 2019 in Unit 1 & 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2019

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

M/s Jhajjar Power Ltd., CLP India, Jhajjar shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman

Copy to:

1. The Chairman
Haryana State Pollution Control Board
C-11, Sector-6, Panchkula- 134 109,
Haryana
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110 003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
PICUP Bhawan, Ground Floor
Vibhuti Khand, Gomti Nagar
Lucknow-226010
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Panipat Thermal Power Station
Haryana Power Generation Corporation Ltd.
Village Assan, Jind Road, Panipat, Haryana

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting:

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.2017, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Panipat Thermal Power Station, Panipat:

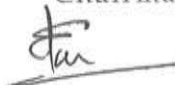
- i. That plant shall install/retrofit Electrostatic Precipitator (ESP) by December 31, 2019 in unit 7 & 8 respectively so as to achieve PM emission limit.
- ii. That plant shall install FGD by December 31, 2019 in Unit 6, 7 & 8 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2019

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

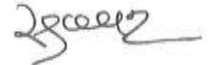
M/s Panipat Thermal Power Station, Panipat shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman



Copy to:

1. The Chairman
Haryana State Pollution Control Board
C-11, Sector-6, Panchkula- 134 109,
Haryana
2. The Joint Secretary (CP Division)
Ministry of Environment, Forests and Climate Change
Prithvi Wing, 2nd Floor, Room No. 216
Indira Paryavaran Bhawan, Aliganj,
Jor Bagh Road, New Delhi - 110 003
3. The Joint Secretary (Thermal)
Ministry of Power
Shram Shakti Bhawan, Rafi Marg
New Delhi
4. The Regional Director,
Central Pollution Control Board
PICUP Bhawan, Ground Floor
Vibhuti Khand, Gomti Nagar
Lucknow-226010
5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary

SPEED POST

B-33014/07/2017-18/IPC-II/TPP/

December 11, 2017

To

The General Manager
Deen Bandhu Chhotu Ram Thermal Power Station
Haryana Power Generation Corporation Ltd.
Yamunanagar, Haryana

Sub: Directions under Section 5 of the Environment (Protection) Act, 1986 regarding compliance of emission limit notified vide notification No.S.O.3305 (E) dated 07.12.2015 - reg.

WHEREAS, taking into consideration pollution from thermal power plants, Ministry of Environment, Forest & Climate Change had issued notification in the year 1984 laying out standards for thermal power plants. Further, the stack height regulation was notified in the year 1989 and effluent standard for thermal power plants was notified in the year 1986. The revised temperature limit of discharge of cooling water from the plants was notified in the year 1999 and thereafter use of beneficiated coal in the plants was issued in June 2002. The fly ash utilization notification was also issued On 14th September, 1999 and amended in the year 2003 and 2009. Thereafter, MoEF&CC vide Notification No. S.O.3305(E) dated 07.12.2015 has amended emission limit for particulate matter and notified new limits for Sulphur dioxide (SO₂), Oxides of Nitrogen (NO_x) and mercury emission, and water consumption limit for coal/lignite based thermal power plants. As per the notification dated 07.12.2015, thermal power plants are required to achieve the notified limit within two years from the date of the notification i.e. by 07.12.2017;

WHEREAS, with the implementation of the amendment dated 07.12.2015, it is expected that there would be reduction in emission of PM, Sulphur dioxide and oxide of Nitrogen, which in turn will help in improvement in Ambient Air Quality in and around thermal power plants, besides reduction of mercury emission and water use in the thermal power plants will reduce;

WHEREAS, in the meeting on Coal Washeries (Environment & Forest Clearances) and Emission Norms for Thermal Power Plants chaired by the Hon'ble Minister of Environment, Forest & Climate Change and Minister of Power, Coal & Renewable Energy on June 08, 2016, it was decided that a committee comprising representatives from MoEF & CC, Ministry of Power (MoP), Central electricity Authority (CEA), Ministry of Coal (MoC), Power Grid Corporation of India Limited (PGCI) and Central Pollution Control Board (CPCB) may be constituted to look into the all issues related to implementation of norms;

WHEREAS, following decisions were taken in the meeting;

1. MoP/CEA shall submit action plan by December 2016 for phasing out of the power plants commissioned before December, 2003.
2. MoP / CEA shall submit action plan by December, 2016 in respect of power plants commissioned during January, 2004 to December, 2016 indicating unit wise retrofit / renovation for each power plant. The implementation of action plan shall be taken up in backward manner starting from the plants commissioned in the 2015 and the shall be completed by 15.08.2022
3. MoP and CEA shall coordinate with each State Public Sector Undertakings separately for submission of action plan by December, 2016 for all the power plants.

WHEREAS, it was further decided that MoP shall take action for installation of Flue gas Desulphurisation (FGD) if needed to achieve prescribed SO₂ norms based on the SO₂ emission levels from power plants;

WHEREAS, it was also pointed out that NO_x control technology in case of Indian coal is not established. Selective Catalytic Reduction (SCR) technology is used for NO_x control, however, its feasibility for Indian coal needs to be established. MoP suggested that Pilot studies may be taken up in two plants and based on the results, further action plan to be drawn regarding retrofitting of SCR in plants to achieve prescribed NO_x norms;

WHEREAS, the MoP constituted a committee under the Chairmanship of Chairman, Central Electricity Authority (CEA) on 21.09.2016 to prepare an action plan for implementation of new emission limits;

WHEREAS, to ensure compliance of the new emission norms the MOEF&CC convened a meeting on 23.05.2017 in which CEA, NTPC and the Central Pollution Control Board participated;

WHEREAS, the MOEF&CC received a letter from Secretary Ministry of Power *vide* their D.O. letter No. FU-1/2016-IPC dated 30th June, 2017 indicating the concerns of various thermal power plants in the country with regard to the compliance with the new emission norms for the thermal power plants notified on 7.12.2015 particularly w.r.t. Particulate Matter (PM), Sulphur dioxide (SO₂) & Oxides of Nitrogen (NO_x);

WHEREAS, it was noted that out of present 196667 MW installed capacity, about 60 % capacity (1,15,214 MW) meets the new PM norms with existing ESP installations. Remaining capacity of 64,334 MW which does not meet the new environmental norms regarding PM, requiring retrofitting additional fields in Electrostatic Precipitator (ESP)/replacement of ESP in existing plants to meet the new emission norms of PM;

WHEREAS, Ministry of Power after consultation with Central electricity Authority informed that retrofitting additional fields in ESP/replacement of ESP in existing plants will need complete shutdown of 4-6 months for each unit;

WHEREAS, in order to meet SO₂ emission norms, FGD system shall be required to be installed in all plants. MoP informed that about 30-36 months required for design & engineering, approvals, funds arrangements, tendering, erection and commissioning of FGD. Besides, planned shutdown will be required as all plants cannot be shut down simultaneously. Another challenge highlighted for installation of FGD was availability of technologies/suppliers. In addition, issues relating to availability of good quality lime stone for operation of FGD and disposal of Gypsum to run the FGD in existing plants were also taken note of;

WHEREAS, the standard of 300 & 100 mg/NM³ would require installation of Selective Non Catalytic Reduction (SNCR) or Selective Non Catalytic Reduction (SCR). While these technologies are established globally, these are not established for Indian Coal, which has high ash content. Therefore, it was decided to engage various technology vendors to run pilots at NTPC stations to validate technology of SNCR/SCR system for Indian coal;

WHEREAS, the Ministry of Power in the letter dated 30.06.2017 enclosed the report outlining the plan of action for implementation of the new norms keeping in mind the techno-economic feasibility and ensuring availability of power to all at affordable cost without any disruption;

WHEREAS, as per the phasing plan proposed by MOP after consultation with CEA and Regional Power Committees, out of the installed capacity of 1, 87,162 MW (as on December, 2016), 8217 MW have been identified for retirement/already retired. Further, 12,974 MW of capacity already have either CFBC boilers or FGDs.

WHEREAS, a phasing plan was proposed for the balance 165971 MW of coal based thermal capacity for achieving compliance with 145977 MW capacity proposing installation of FGDs within a period of 7 years to be undertaken in a phased manner. About 3205 MW of coal based capacity was stated to be compliant with revised norms of SO₂ emission;

WHEREAS, it was further noted that approximately about 16789 MW would not be able to install FGDs due to various constraints which include lack of space, etc.;

WHEREAS, CEA has worked out the requirement of capacity of coal based thermal power plants including hydro, wind, solar, gas based units to meet the estimated peak demand of 225 GW in 2021-22;

WHEREAS, MoP suggested that the compliance period of PM for the plants installing FGD may be kept same as per the FGD phasing plan;

WHEREAS, it was requested that for implementation of NO_x norms in the plants installed before 31.12.2003 a period of three years may be permitted to achieve specified standards of 600 mg/Nm³. For other plants a relaxation of 600 mg/Nm³ in place of 300 and 100 mg/Nm³ for a period of 3 years was also requested;

WHEREAS, taking into account the issues/concerns raised by the MoP and the sensitivity involved in the matter as it relates to general public of the country, the Ministry undertook detailed analysis of each of the issues in the meetings held on 06.07.2017, 27.07.2017, 11.08.2017 and 01.09.2017. These meetings were also attended by the various stakeholders including Ministry of Power, CEA, NTPC etc.;

WHEREAS, MOEF & CC in the meeting with MoP, CEA, NTPC & CPCB etc. held on September 1, 2017 decided that the action plan submitted by MoP for 7 years i.e. up to 2024 was too long and it should instead commence from 2018 and implemented by 2022 with respect to all pollutants. It was further suggested that action plan should be revised prioritising the plants located in critically polluted area /close to habitation /urban area. Based on the decisions taken in the meeting Ministry of Power vide letter No. FU-1/2017-IPC dated 13.10.2017 submitted the revised action plan, to implement/phasing FGD installation/ ESP upgradation to meet new emission norms for thermal power plants;

WHEREAS, as per the revised plan submitted by the MoP vide letter dated 13.10.17, 650 units comprising 196667 MW need to meet the new emission limits. Out of 650 units, FGD will be installed to achieve the emission limit of SO₂ by the year 2022 in all 415 units comprising 161522 MW (01 unit by 2018, 08 units by 2019, and 55 units by 2020, 172 units by 2021 and 178 units by 2022, for 01 units with 150 MW capacity plan is not received). Remaining 235 units comprised of 35145 MW either complying with SO₂ emission limits or planned for phasing out;

WHEREAS, ESP upgradation to achieve emission limit of particulate matter will be completed by the year 2022 in PM for 231 units comprising of 65925 MW capacity out of 650 units (01 unit by 2018, 02 units by 2019, 28 units by 2020, 97 units by 2021 and 94 units by 2022, for 09 units of 1400 MW capacity plan by 2022);

WHEREAS, with regard to compliance of emission limit of NO_x, it is suggested that pre combustion modification such as in situ modification in boiler, installation of Low NO_x burners and Over Fire Air shall be adopted besides installation of SCR/SNCR systems wherever needed by the year 2022;

WHEREAS, electricity is cleanest form of energy which helps in mitigating house hold air pollution which is matter of concern;

WHEREAS, there is need to provide electricity supply to people who do not yet have access to it;

WHEREAS, taking into consideration the technical challenges and time requirements for installation of FGD and other technologies to meet the new emission limits, the MoEF&CC vide its letter F. No. Q-15017/40/2007-CPW dated 07.12.2017 has directed CPCB to direct all the thermal power plants to ensure compliance with the norms laid down in the 07.12.2015 notification in accordance with the revised Plan submitted by the Ministry of Power letter dated 13.10.2017 as well as NOx by 2022;

WHEREAS, the Ministry of Environment, Forest & Climate Change, Government of India, vide Notifications No. S. O. 157 (E) of 27.02.1996 and S. O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notified under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, taking into consideration all material facts including environmental concerns and ensuring stability of power supply and need for phasing the implementation, in exercise of powers vested under Section 5 of the Environment (Protection) Act, 1986, following directions are issued to M/s Deen Bandhu Chhotu Ram Thermal Power Station, Yamunanagar:

- i. That plant shall install/retrofit Electrostatic Precipitator (ESP) December 31, 2019 in Unit 1 & 2 respectively so as to achieve PM emission limit immediately.
- ii. That plant shall install FGD by December 31, 2019 in Unit 1 & 2 respectively so as to comply SO₂ emission limit
- iii. That plant shall take immediate measure like installation of low NOx burners, providing Over Fire Air (OFA) etc. and achieve progressive reduction so as to comply NOx emission limit by the year 2019

The time line mentioned above (i to iii) for compliance of PM, SO₂ & NOx emission limits shall be reviewed by CPCB within a period of three months and shall be brought down further considering the location specificity of the plant such as critical polluted area/ closeness to habitation/ urban area.

The time line for compliance of water consumption limit shall also be finalised in consultation of plants

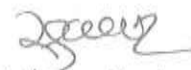
M/s Deen Bandhu Chhotu Ram Thermal Power Station, Yamunanagar shall ensure compliance of directions mentioned above (i to iii) failing which action will be taken under the appropriate provisions of the Environment (Protection) Act, 1986.


(A.K. Mehta)
Chairman



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Haryana
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5. The Divisional Head - IT, CPCB



(A. Sudhakar)
Member Secretary